

Work Order ID 110013

110013

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Item ID: D350-616-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deck Plate
 Start Date: 12/17/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 14-01-21 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	G								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-616-015 CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

14-2-13

DAS
28
9-89

14-01-28

DAS
69

DAS
6
9-89

14-2-13

Work Order ID 110013

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Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Deck Plate

Stop *NS2*

Start Date: 12/17/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							DAS 6 9-89
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PP 110691

14-02-13

ME

January-21-14 12:36:04 PM

110013

D350-616-015

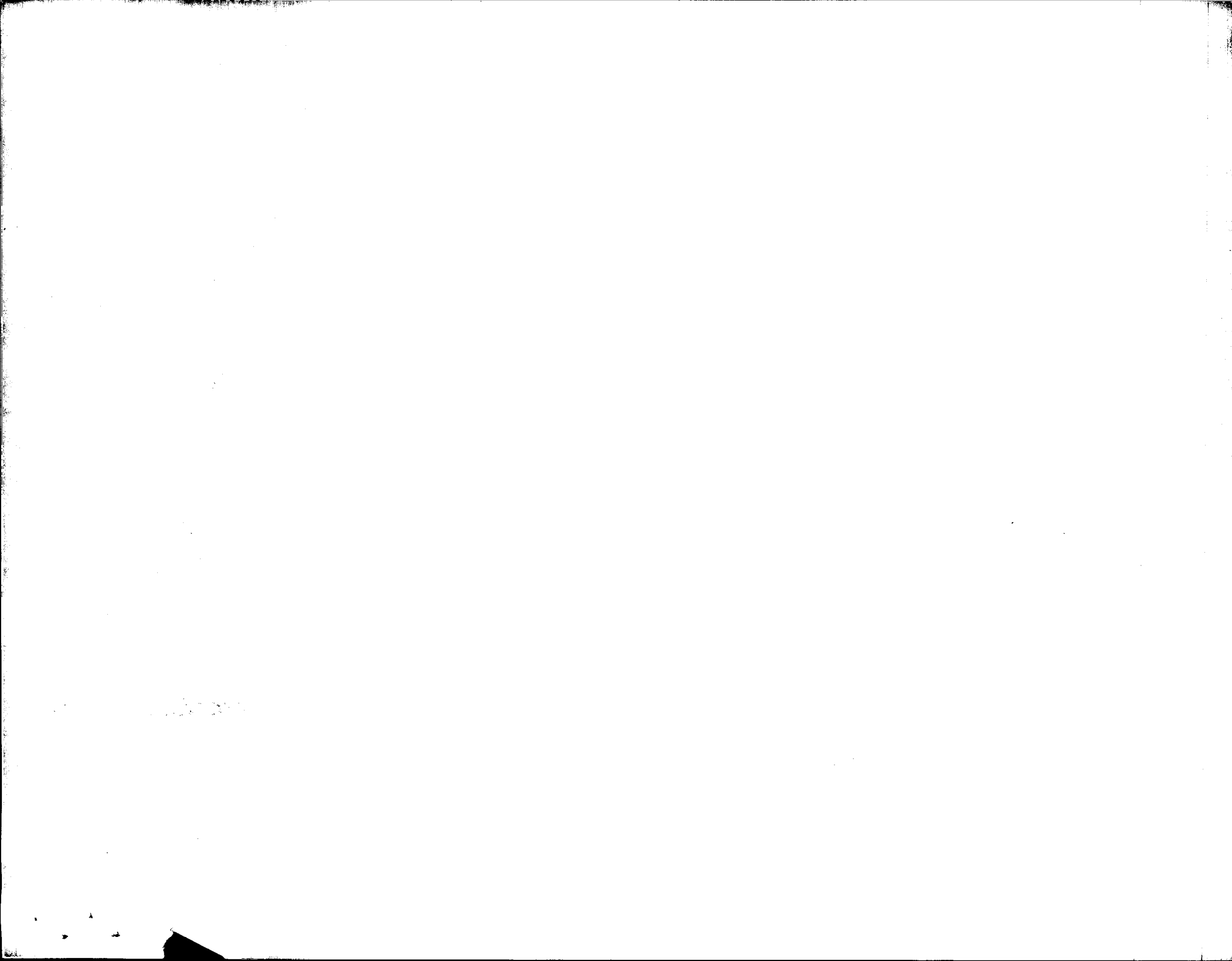
Start Date: 12/17/13**Required Date:** 12/17/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21
 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4778-1 *D4778-1* Stub Cover		Manufactured	No				Each	4.0000	**	2		DAS 28 9-89	14-01-28
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST220				4					
					110359			4					
D4779-041 *D4779-041* Aft Cover Mounting Bracket Assembly		Manufactured	No				Each	1.0000	**	2		DAS 28 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST220a				1					
					108530			1					
D4780-041 *D4780-041* Fwd Cover Mounting Bracket Assembly		Manufactured	No				Each	1.0000	**	2		DAS 28 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST220a				1					
					108453			1					



Picklist Print

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Work Order ID: 110013

110013

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

MS35207-263

Purchased No

Each

549.0000

16

DAS
28
9-89

14-01-28

MS35207-263

Screw

DAS
6
9-89

D2344

Manufactured No

110

Each

14.0000

2

DAS
28
9-89

D2344

Deck Plate Aft

DAS
6
9-89

D2348

Manufactured No

110

Each

41.0000

8

DAS
28
9-89

D2348

Wearplate (Key Way)

DAS
6
9-89

D2353

Manufactured No

110

Each

15.0000

2

DAS
28
9-89

D2353

Stiffener

Location

ST289

Loc Qty

549

Loc Code

104746

549

14.0000

2

Location

ST220a

Loc Qty

14

Loc Code

108753

14

41.0000

8

Location

ST008

Loc Qty

41

Loc Code

108752

11

15.0000

2

110093

30

Location

ST221

Loc Qty

15

Loc Code

107258

7

107724

4

97699

4

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Work Order ID: 110013

110013

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

D2364

Manufactured No

110

Each

3.0000

1 2

D2364

Deck Plate Fwd

DAS

6

9-89

Location

Loc Qty

Loc Code

ST220a

3

107161

3

**

DAS

26

9-89

14-01-28

D2365

Manufactured No

110

Each

8.0000

2 4

D2365

Wearplate Pip Pin

DAS

6

9-89

Location

Loc Qty

Loc Code

ST009

8

98265

8

**

DAS

28

9-89

D2369-1

Manufactured No

110

Each

2.0000

1 2

D2369-1

Locator Plate

DAS

6

9-89

Location

Loc Qty

Loc Code

ST241A

2

103482

1

107214

1

**

DAS

28

9-89

110128 (1x)

D2369-3

Manufactured No

110

Each

2.0000

1 2

D2369-3

Locator Plate

DAS

6

9-89

Location

Loc Qty

Loc Code

ST241A

2

103701

2

**

DAS

28

9-89

2x

Picklist Print

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Work Order ID: 110013

110013

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5 Purchased

No

110

Each

1,736.000

25

50

MS20426AD4-5

RIVET

6

9-89

Location

Loc Qty

Loc Code

ST334

1736

6874

736

m125807

1000

25

50

MS20426AD4-6 Purchased

No

110

Each

3,102.000

MS20426AD4-6

Rivet

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

1582

m126474

1582

ST334

1520

124392

1520

6

12

MS20426AD5-7 Purchased

No

110

Each

1,790.000

MS20426AD5-7

RIVET

DAS

6

9-89

Location

Loc Qty

Loc Code

ST334

1790

101340

1790

6

12

MS20426AD5-8 Purchased

No

110

Each

692.0000

MS20426AD5-8

RIVET

DAS

6

9-89

Location

Loc Qty

Loc Code

ST335

692

4533

692

6

12

DAS

28

9-89

14-01-28

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

DAS

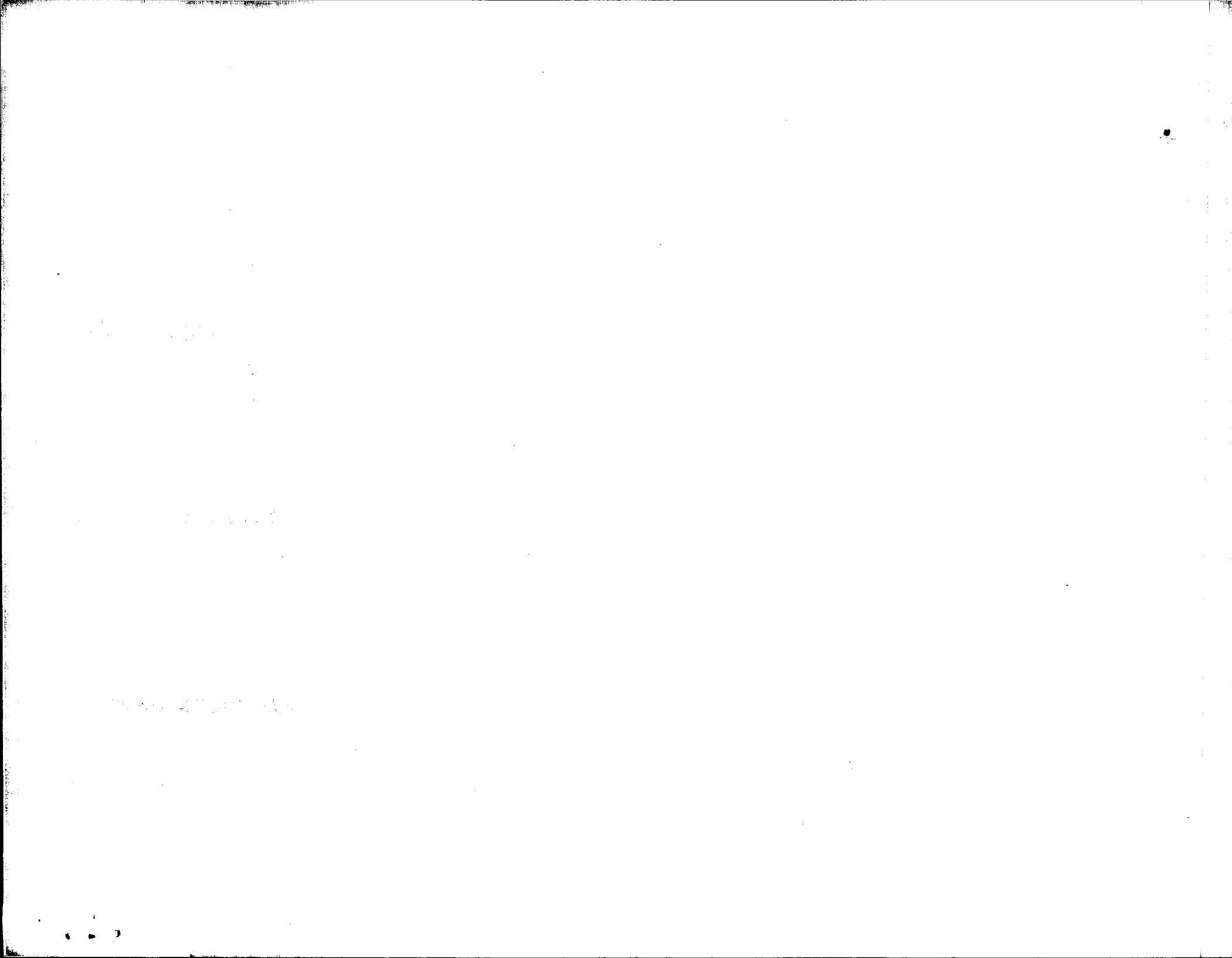
28

9-89

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Shop Packet Print

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Work Order ID: 110013

110013

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

115.0000

15

30

MS20601-AD4W2

Rivet

DAS

6

9-89

Location

Loc Qty

Loc Code

ST311

45

m127327

45

WA003

70

121255

32

m126975

38

**

DAS

28

9-89

14-01-28

30x

DAS

9-89

MS20601-AD4W3

Purchased

No

110

Each

1,278.000

30

60

MS20601-AD4W3

Rivet

DAS

6

9-89

Location

Loc Qty

Loc Code

ST311

500

114538

500

ST506

778

124331

600

124365

178

**

DAS

28

9-89

60x

DAS

9-89

MS21042L3

Purchased

No

110

Each

5,429.000

6

12

MS21042L3

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

ST506

962

123900

962

ST509

4467

M127304

1000

M127410

3000

M127831

467

**

DAS

28

9-89

12x

DAS

9-89

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Picklist Print

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Work Order ID: 110013

110013

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

88.0000

6 12

MS24693-C273

SCREW

DAS

6

9-89

Location

Loc Qty

Loc Code

ST300

88

m127305

88

**

DAS

28

9-89

14-01-28

MS24693-C48

Purchased

No

110

Each

240.0000

22 44

MS24693-C48

SCREW

DAS

6

9-89

Location

Loc Qty

Loc Code

ST300

240

m127376

240

**

DAS

28

9-89

DAS

31

9-89

NAS1149D0363J

Purchased

No

110

Each

3,230.000

14 28

NAS1149D0363J

Washer

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

78

124392

78

ST510a

3152

m126319

1952

m127813

1200

**

DAS

28

9-89

DAS

31

9-89

DAS

31

9-89

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Shop Packet Print

Page 6

DAS
6
9-89



G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/8117/9130/9236/9310	MB	08.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO. D350-616	REV. G
MFG. APPR.	N/A		SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

Work Order ID 110013

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Item ID: D350-616-015 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deck Plate
 Start Date: 12/17/13 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-01-21 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	G								
100		0.00							
100									
DC	Memo <u>M.L.D.</u>	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-616-015 CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-28
2
2x DAS 28 14-01-28
9-89